ORDER NO. KM49003185C1

## Service Manual

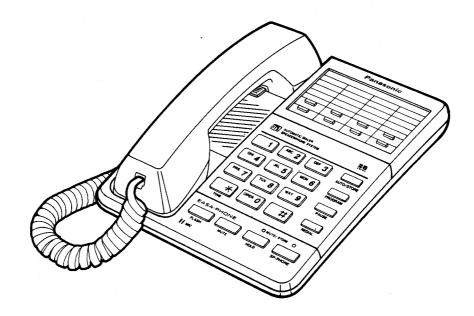
**EASA-PHONE®** 



and Technical Guide

Telephone Equipment

KX-T2315



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#### **■ SPECIFICATIONS**

Power Source:

Telephone line voltage

Memory Capacity:

28 telephone numbers, up to 16 digits for

each station

Dial Speed:

Tone (DTMF)/Pulse (10 pps) Last dialed telephone number

Redial: Pause:

3.5sec

Speaker:

Handset; 3 cm (13/16") PM dynamic type

Microphone: Dimensions:

receiver unit, 150 $\Omega$ Electret condenser microphone

167 (W) × 70 (H) × 220 (D) mm

(69/16"×23/4"×8<sup>21</sup>/32")

Weight:

910 g (2 lb 0.1 oz)

Design and specifications are subject to change without notice.

## **CPU DATA**

I C 1						
60 V DD	BACK UP					
② R83	EXHOOK(2)					
(8) R82	R62 ③					
R81	R634					
<a>€6 R80</a>	R70⑤					
⊕ HOLD	R716					
<b>A</b> RESET	TR ①					
⅓ XOUT	BREAK ®					
22 X I N	HOLED (9)					
🛈 TEST	ONLED (1)					
<b>②</b> KD3	micmute (1)					
<b>(</b> 9 K02	SPMUTE (2)					
(8) KO1	BEEP 🔇					
<b>⑦</b> K00	SP/HS (4)					
♠ DTMF	vss 🚯					

IC1: PQV1451N9965 Memory: 16 digit 28 station Clock Frequency: 480 kHz Power Supply Voltage: 2.2~6 V

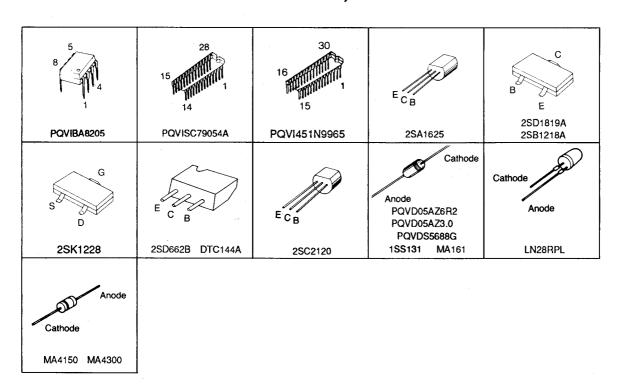
Pin	Mark	Function	High	Low
No.				
1	Back Up	Back Up Output	Set Standby	Active
2	Ex-Hook	Extention TEL Hook Inputt	Active	Normal
3	R62	Key Scan Input		
4	R63	Key Scan Input	Disable	Enable
5	R70	Key Scan Output		
6	R71	Key Scan Output		
7	TR	Line Catch Output	Normal	Active
8	DP	Dial Pulse Output	Make	Break
9	LED1	Hold/Memory LED	OFF	ON
10	LED2	SP-Phone LED Output	OFF	ON
11	Mic-Mute	Mic-Mute Output		
12	SP-Mute	SP-Mute Output	Active	Normal
13	Key Tone	Key Tone Signal		
14	SP/HS	SP-Phone/Handset Output	SP-Phone	Handset
15	Vss	GND		
16	DTMF	DTMF Signal	Active	Normal
17	K00	Key Scan Input		
18	K01	Key Scan Input	Disable	Enable
19	K02	Key Scan Input		
20	K03	Key Scan Input		
21	TEST			Normal
22	X in	System Clock		
23	X out	System Clock		
24	Reset	Reset Input	Normal	Active
25	HOLD	LINE POWER INPUT	Active	
26	R80	Key Scan Output		
27	R81	Key Scan Output	Disable	Enable
28	R82	Key Scan Output		
29	R83	Key Scan Output		
30	Vod	+ Power Source Terminal		

#### **Circuit Operation:**

- •Pin ① outputs a low level while the set is working and a High level while the set is not working.
- •Pin ② inputs the hold cancellation signal. When the hold switch is cancelled, it inputs a high level.
- ◆Pin ③~⑥, ①~②, ② ~② input/output port the scanning signal to the Key-#, Auto/Store, Program, Pause, Redial, ON/OFF, Mute, Hold, Flash, Tone/Pulse SW, M1~8 HOOK SW.
- •Pin ⑦ outputs the SP phone on and hold control signal.

  During SP phone on and hold its outputs is a low level.
- •Pin (8) is an output to control the Make/Break of the pulse. During Break its output is a low level.
- •Pin (9) is multi indicator control signal. While the LED lights, the outputs are at the low level.
- ●Pin ⑩ is ON/OFF LED control signal. The ON/OFF LED lights up while a low level is outputted.
- •Pin (1) is Mic. Mute control signal. It outputs a high level and the MUTE LED lights up during muting.
- ●Pin (2) is the SP Mute control signal. During muting, its output is a high level.
- •Pin (3) outputs a square wave to Key Tone signal.
- ●Pin (4) outputs SP/HS Switching signal. (SP-Phone: at high level, HS: at low level)
- •Pin (6) is the terminal for the D/A change and the DTMF signal outputs.
- •Pin ② inputs the reset signal to IC. When reset, inputs low level.
- •Pin (25) inputs the standby signal to IC. When standby, inputs low level.
- •When the signal is sent from pin 4 to pin 7 via the diode, the single DTMF tone will be outputted.

## **TERMINAL GUIDE OF IC'S, TRANSISTORS AND DIODES**



## IC BLOCK DIAGRAM

#### IC2 PQVISC79054A

#### SP TX Amp Logic Control ATTE-NUATOR TX Log Amp SP RX ATTENUATOR GND **RX MUTE** SP RX Amp RX Log Amp TX MUTE H/S TX SP/HS SIDE TONE

#### **IC3 PQVIBA8205**

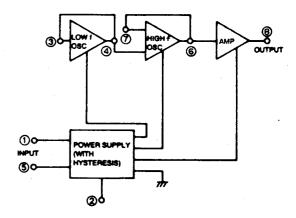


Fig. 5

Fig. 6

### **ADJUSTMENT**

Perform the following adjustment after replacing IC2 and VR2.

## **Test Equipment:** Loop Simulator **RC** Oscillator VTVM Preparation: 1. Set the unit's controls as follows: A. SP-PHONE SWITCH-"ON" B. VOLUME CONTROL-"MAX"

- C. MUTE SWITCH-"ON"
- 2. Disconnect microphone.
- 3. Set the variable resistor of the loop simulator to maximum resistance (fully counterclockwise).
- 4. Connect the unit to the loop simulator.
- 5. Make adjustment in a quiet room.
- 6. After adjustment are made, connect microphone.

#### Reception Level:

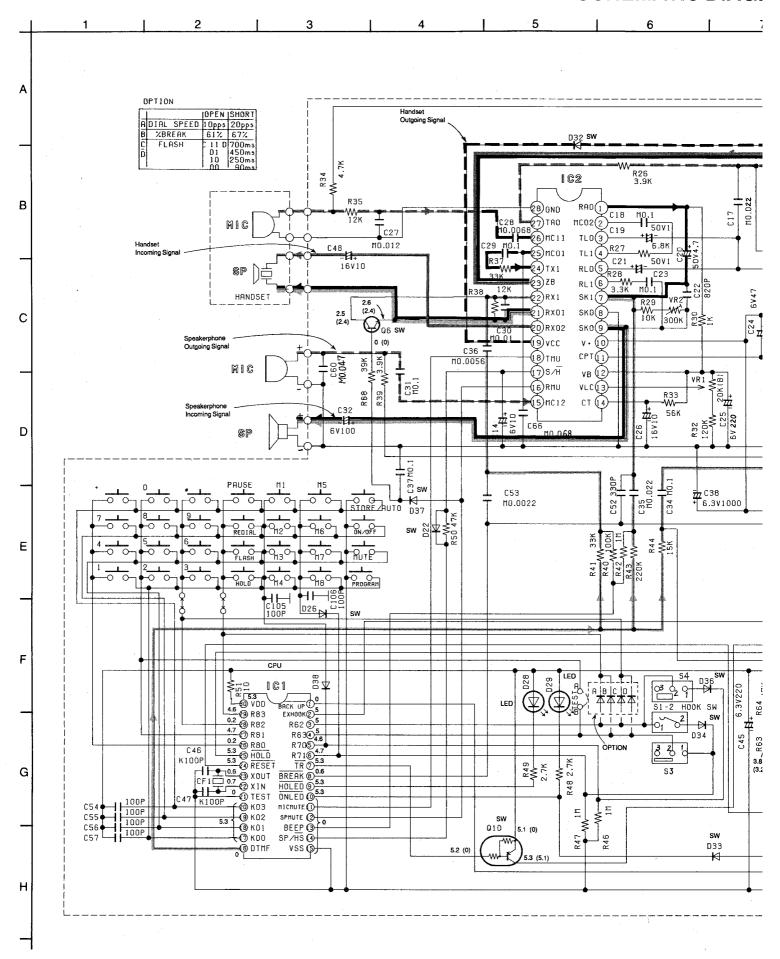
- 1. Set the loop simulator selector switch to "RX"
- 2. Set RC Oscillator to 1 kHz, -40 dBm with a VTVM.
- 3. Connect the VTVM to Test Points ▼ (-) ▼ (+).
- 4. Adjust VR2 for a reading of −13 dBm ±0.5 dBm on the VTVM.

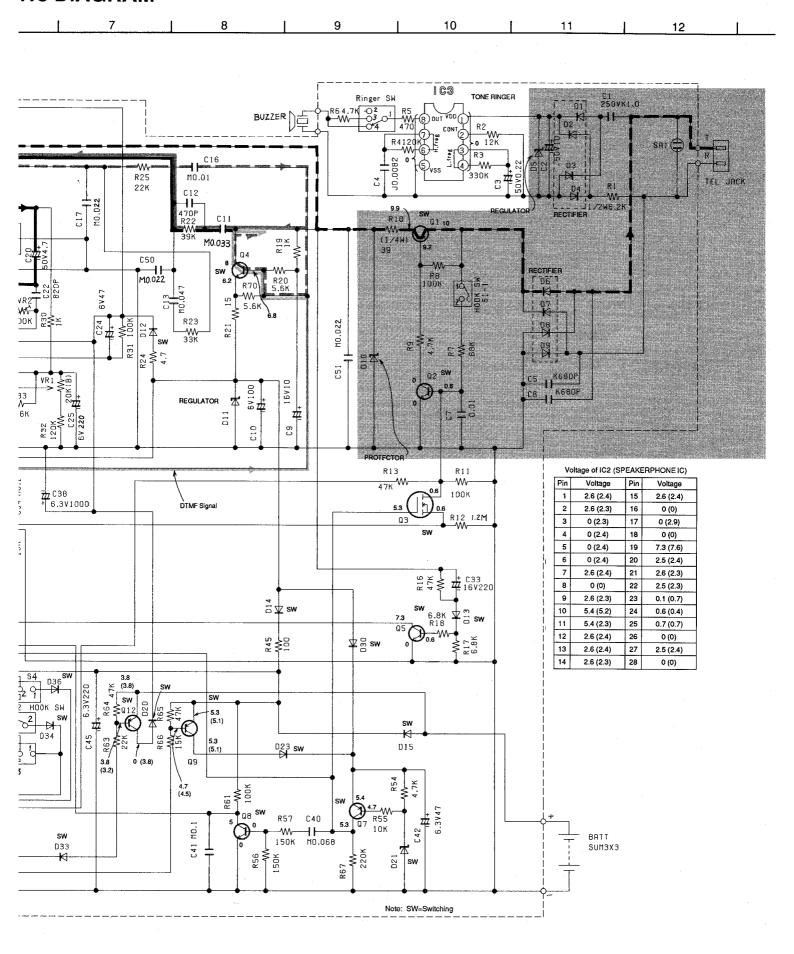
Please refer to the Circuit Board and wiring Connection Diagram which is located at the test points (▼).

# Schematic Diagram of Loop Simulator 50 V 470 μF

Fig. 7

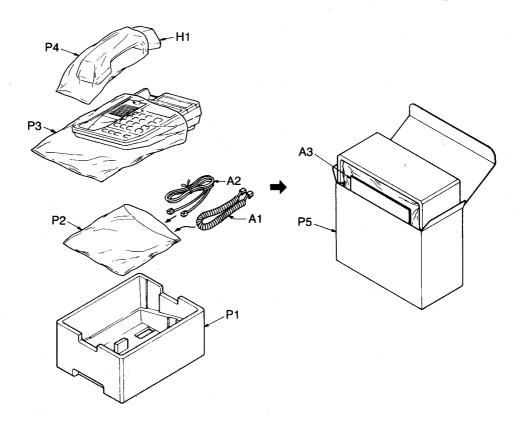
## **SCHEMATIC DIAGI**



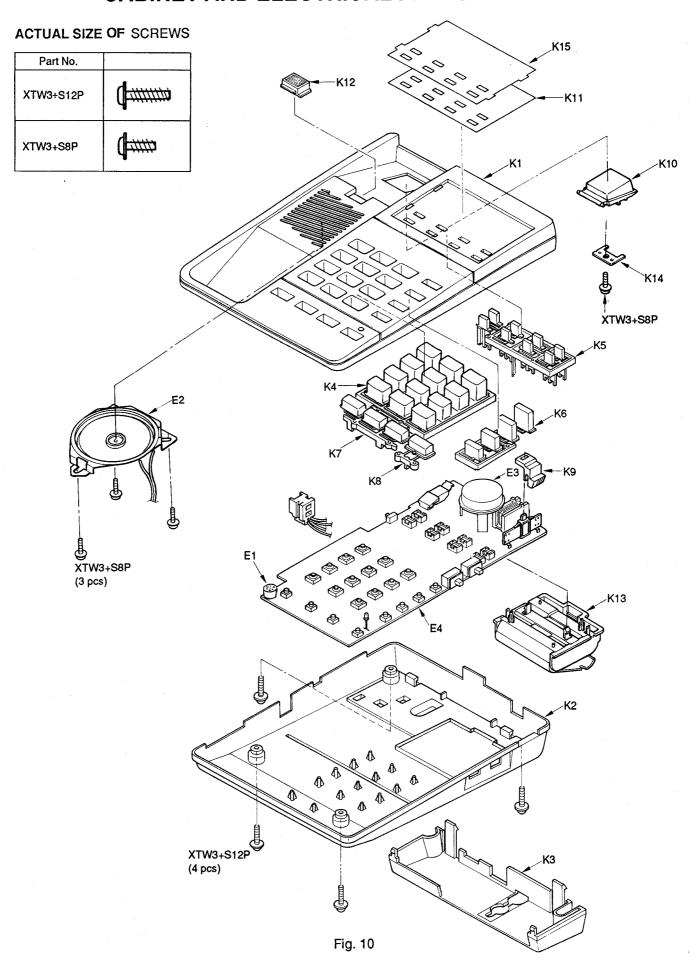




## **ACCESSORIES & PACKING MATERIALS**



## **CABINET AND ELECTRICAL PARTS LOCATION**



	0.501.4	ACTUAL A LATA LIAT			1 18			
REPLACEMENT PARTS LIST  Model KX-T2315			Ref. No.	Part No.	Part Name & Description	Pcs		
Notes:	turnita ta residente de la constante de la con					<del>-</del>	SWITCHES	
1	•	with mark (NLA) is no longer avail	lable aft	er	<u>                                    </u>			
	on discontinuation of the	ne complete set.			S1	ESE14A211A	SWITCH, HOOK	1 ⚠
	t safety notice.	mark special characteristics imp	autant fa	f-b.	S2 S3	PQSS2A27Y	SWITCH, RINGER	1
When rep	desing any of these or	mponents, use only manufacture's	onani i	or salety.	53    54	PQSS3A17Y PQSS2A16Y	SWITCH, DIALING SWITCH, LOCAL CALL ONLY	1
		tandard parts and may differ from			S5~12	POSH1A36Z	SWITCH, LOCAL CALL ONLY SWITCH, DIRECT CALL	1
parts.	aik indicates service s	tandard parts and may unier from	produc	uon	S13 ~23	PQSH1A33Z		8
, ,	ORS & CAPACITORS				.32	PUSHIASSZ	SWITCH, DIALING	12
	herwise specified.				S24~31	EVQ12405K	SWITCH, FŁASH, HOŁD etc.	. 8
	rs are in ohms( Ω ) k⊨l	0000 M-1000ko			324~31	EVQ12405K	SWITCH, FLASH, HOLD etc.	8
	tors are in MICRO FAF				H			
	Vattage of Resistor	моо( m ) т = µш						
Type	vallage of resistor						CABINET PARTS	
ERC:Solid	ERX:Metal	Film PQ4R:Carbon	1	l			OADINETTANTO	
ERD:Carb		I			K1	PQKM186Z	UPPER CABINET	1
PORD:Ca					K2	PQYFT2315M	LOWER CABINET ASSEMBLY	1
Wattage					кз	PQYLT2315M	STAND ASSEMBLY	1
10,16:1/8		V 12, S1, 50:1/2W 1:1W 2	2:2W	3:3W	K4	PQBCX155Y	BUTTON, DIALING	1
Type & V	oltage of Capacitor				K5	PQBCX156Z	BUTTON, DIRECT CALL	i
Туре	- •				K6	PQBCX157Z	BUTTON, AUTO, PROG., PAUSE, REDIAL	1
	mi-Conductor	ECCD,ECKD,ECBT,PQCBC : C	eramic		K7	PQBCX158Z	BUTTON, FLASH, MUTE, HOLD	1
ECQS:Sty		ECQE,ECQV,ECQG : Polyster		- 1	K8	PQBC249Z	BUTTON, SPEAKERPHONE	1
POCUV.C		ECEA,ECSZ : Electrolytic		1	K9	PQBD146Z	KNOB, VOLUME	1
ECQMS:N	,	ECQP : Polyproplylene			K10	PQBE33Z	BUTTON, HOOK	1
Voltage					K11	PQHP5080Z	TELEPHONE CARD	1
ECQ Type		ECSZ Type Othe	ers		K12	PQKE46Y2	HANDSET HUNGER	1
	ECQV Type				K13	PQWBT2315M	BATTERY CASE ASSEMBLY	1
1H: 50V	05: 50V	0F:3.15V 0J :6.3V	1V :35	<del>v  </del>	K14	PQUL142Z	METAL PARTS, HOOK BOTTON	1
2A:100V	1:100V	1A:10V 1A :10V 5	50,1H:50	ov I	K15	PQHR5269Z	TRANSPARENT PLATE	1
2E:250V	2:200V	1	1J :63\		11	I		
2H:500V			2A :100		1		]	
	<del></del>						[	
							ELECTRICAL PARTS	
Ref. No.	Part No.	Part Name & Description		Pcs		I DO II 4: 007	Lucasalisus	
	INTERDATED CIDO	UITS, TRANSISTORS & DIODES			E1	PQJM122Z	MICROPHONE	1
	INTEGRATED CINC	UITS, TRANSISTORS & DIODES			E2	PQAS65P06V	SPEAKER	. 1
IC1	PQVI451N9962	IIV.	-		E3	POWPT2245M	BUZZER ASSEMBLY	1
l .	PQVISC79054A	ic ic	İ	1	E4	PQWPT2315M	PRINTED CIRCUIT BOARD (NLA)	1
IC2 IC3	PQVISC/9054A PQVIBA8205	IC		1	l	1		
100	TUVIDAOZUS	<b> ~</b>		1	1	l .		
Q1	2SA1625	TRANSISTOR(SI)	s	1 🛕	-	L	HANDSET PART	
Q2	2SD662B	TRANSISTOR(SI)	S	1 🕰			HANDOLT FART	
Q3	2SK1228	TRANSISTOR(SI)	3	1 25	H1	PQJX2PS409Z	HANDSET ASSEMBLY	1
Q4	2SC2120	TRANSISTOR(SI)	s	1	<b>!</b> '''	FGDAZF3409Z		,
Q5, 6, 8	2SD1819A	TRANSISTOR(SI)	S	3	1	ľ	(CAN'T BE ASSEMBLED.)	
Q7, 9, 12	2SB1218A	TRANSISTOR(SI)		3		<u> </u>	OTHERS	
Q1, 9, 12	DTC144A	TRANSISTOR(SI)	s s	1	1		OTHERS	
1			٦	<i>'</i>	CF1	PQVBB480E2	CERAMIC FILTER	1
D1~4,	1SS131	DIODE(SI)	s	18 <u>∧</u>	SA1	PQVDSAE310F1	VARISTOR	1 <u>A</u>
12~15, 20,			<b>–</b> 4	.54	VR1	POVAL204B24A	VARIABLE RESISTOR, 20KΩ	1 20
22, 23, 26			ŀ		VR2	EVNDXAA03B35	VARIABLE RESISTOR, 20KΩ	1
,30, 33, 34,	]		1		1		WHITEE REGIOTOR, GOOKSZ	'
36~38		1	1		1			
D5	MA4300	DIODE(SI)	s	1 🛕	<del></del>	l	ACCESSORIES	
D6~9	PQVDS5688G	DIODE(SI)	š	4 🛕	1		AVALOGONICO	
D10	MA4150	DIODE(SI)	. 3	4 <u>/</u> ∆ 1_∕ <u>Å</u>	A1	PQJA59Y	TELEPHONE CORD S	
D11	PQVD05AZ6R2	DIODE(SI)	ı	1 20.	A2	PQJA59Y PQJA193M	TELEPHONE CORD S HANDSET CORD	1
D21	PQVD05AZ6R2	DIODE(SI)	ı		A3	PQUA193M PQQX6122Z		1
D21 D28, 29	LN28RPL	LED .	į	1	A3	PULIABIZZZ	INSTRUCTION BOOK	1
D28, 29 D32	MA161	DIODE(SI)	اء	2	1			
المحادث	IAN-LIO (	DIODE(31)	ં	1	<u> </u>		PACKING MATERIALS	
							FAUNING MATERIALS	
					P1	PQPK995Z	GIFT BOX	1
		i	l		P2	PQPN1080Z	CUSHION	1
		I	I		P3	PQPP34Z	PROTECTION COVER (for HANDSET)	1
		JACKS			P4	XZB26X40A01	PROTECTION COVER (for SET)	1
		- Control			1' 7	ALUZUA4UAU I	THOTEOTION GOVER (IUI SET)	1
JJ1	PQJJ1TA11Z	JACK, TELEPHONE		<u> </u>				
JE	PQJJ1TB2Y	JACK, HANDSET		<u>۵</u> ۵ ۲		N 4.4		
	1 400 11021	G TON, TO HOOE!	i	' I				
					1			
			ļ				*	
		ĺ		ı				
1 '								

Ref.	Part No.	Value	Ref. No.	Part No.	Value				
1.50		RES	STORS						
R1	R1   ERDS1TJ622   6.2K A   R36   Not Used								
R2	ERDS2TJ123	12 <b>K</b>	R37	PQ4R10XJ333	33K				
R3	ERDS2TJ334	330K	R38	PQ4R10XJ123	12K				
R4	PO4R10XJ124	120K	R39	PQ4R10XJ392	3.9K				
R5 R6	PQ4R10XJ471 PQ4R10XJ472	470 4.7K	R40 R41	PQ4R10XJ104 PQ4R10XJ333	100K 33K				
R7	PO4R10XJ683	68K <u>/</u> ∆	R42	PQ4R10XJ105	1M				
R8	PQ4R10XJ104	100K ⚠	R43	PQ4R10XJ224	220K				
R9	ERDS2TJ472	4.7K ⚠	R44	PQ4R10XJ153	15K				
R10	ERDS2TJ390	39 🗘	R45	PQ4R10XJ101	100				
R11 R12	PO4R10XJ104 ERDS2TJ125	100K 1.2M	R46 R47	PQ4R10XJ105 PQ4R10XJ105	1M 1M				
R13	PQ4R10XJ473	47K	R48	ERD25TJ272	2.7K				
R14	Not Used		R49	ERDS2TJ272	2.7K				
R15	Not Used		R50	PQ4R10XJ473	47K				
R16	PO4R10XJ473	47K	R51	ERDS2TJ100	10				
R17 R18	PQ4R10XJ682 PQ4R10XJ682	6.8K 6.8K	R52 R53	Not Used Not Used					
R19	PQ4R10XJ102	1K	R54	PQ4R10XJ472	4.7K				
R20	PQ4R10XJ562	5.6K	R55	PQ4R10XJ103	10K				
R21	ERDS2TJ150	15	R56	PQ4R10XJ154	150K				
R22	PQ4R10XJ393	39K	R57	PQ4R10XJ154 Not Used	150K				
R23 R24	PQ4R10XJ333 PQ4R10XJ4R7	33K 4.7	R58 R59	Not Used					
R25	PQ4R10XJ223	22K	R60	Not Used					
R26	ERDS2TJ392	3.9K	R61	PQ4R10XJ104	100K				
R27	PQ4R10XJ682	6.8K	R62	Not Used					
R28	PQ4R10XJ332	3.3K	R63	PQ4R10XJ223	22K				
R29 R30	PQ4R10XJ103 PQ4R10XJ102	10K 1K	R64 R65	PQ4R10XJ473 PQ4R10XJ473	47K 47K				
R31	PQ4R10XJ104	100K	R66	ERDS2TJ153	15K				
R32	PQ4R10XJ124	120K	R67	PQ4R10XJ224	220K				
R33	PQ4R10XJ563	56K	R68	ERD25TJ393	39K				
R34	PQ4R10XJ472	4.7K	R69 R70	Not Used PQ4R10XJ562	5.6K				
R35	PQ4R10XJ123	12K	17/0	FQ4R10A0502	3.01				
		CAP.	ACITORS		- ***				
	I FOOF OF A SIVE	T2 .	Long	I DOOLIVALIECOVD	Lo oose				
C1 C2	ECQE2E105KZ ECEA1HU100	1 <u>∧</u> 10 <u>∧</u>	C36 C37	PQCUV1H562KB PQCUV1E104ZF	0.0056 0.1				
C3	ECEA1HUR22	0.22	C38	ECEA0JU102	1000				
C4	ECQG1H822JZ	0.0082	C39	Not Used					
C5	ECKD2H681KB	680P <u></u>	C40	PQCUV1C683MD	0.068				
C6	ECKD2H681KB	680P ⚠	C41	PQCUV1E104ZF	0.1				
C7 C8	PQCUV1H103KB Not Used	0.01 🕰	C42 C43	ECEA0JKS470 Not Used	47				
C9	FCFA1HU100	10	C44	Not Used					
C10	ECEAOJKS101	100	C45	ECEA1AU221	220				
C11	ECUV1H333JC	0.033	C46	PQCUV1H101JC	100P				
C12	PQCUV1H471JC	470P	C47	PQCUV1H101JC	100P				
C13 C14	ECUV1H473MD ECEA1HU100	0.047 10	C48 C49	ECEA1HU100 Not Used	10				
C14	Not Used	<b> </b> '	C50	PQCUV1H223KB	0.022				
C16	PQCUV1H103KB	0.01	C51	PQCUV1H223KB	0.022				
C17	PQCUV1H223KB	0.022	C52	PQCUV1H331JC	330P				
C18	PQCUV1E104ZF	0.1	C53	PQCUV1H222KB	0.0022				
C19	ECEA1HU010 ECEA1HU4R7	1 4.7	C54 C55	PQCUV1H101JC PQCUV1H101JC	100P 100P				
C20 C21	ECEA1HU010	1	C56	ECUV1H101JC	100P				
C22	POCUV1H821JC	820P	C57	PQCUV1H101JC	100P				
C23	PQCUV1E104ZF	0.1	C58	Not Used					
C24	ECEA1EU470	47	C59	Not Used					
C25	ECEA1HU221	220 10	C60 C61	PQCUV1E473MD Not Used	0.047				
C26 C27	PQCUV1H123MD	0.012	C62	Not Used					
C28	PQCUV1H682KB	0.0068	C63	Not Used					
C29	PQCUV1E104ZF	0.1	C64	Not Used	1				
C30	PQCUV1H103KB	0.01	C65	Not Used					
C31	PQCUV1E104ZF	0.1	C66	PQCUV1C683MD	0.068				
C32 C33	ECEA1AU101 ECEA1CU221	100 220	C105	PQCUV1H101JC	100P				
C34	ECUV1H104MD	0.1	C106	PQCUV1H101JC	100P				
C35	PQCUV1H223KB	0.022	<u> </u>	1					