

**MODELLI / MODELS** : TUTTI - ALL

**OGGETTO** : Nuovi o-ring per Thermoblock

**SUBJECT** : New o-ring in Thermoblock

**GIUGNO / JUNE 2009**



**ENGLISH**

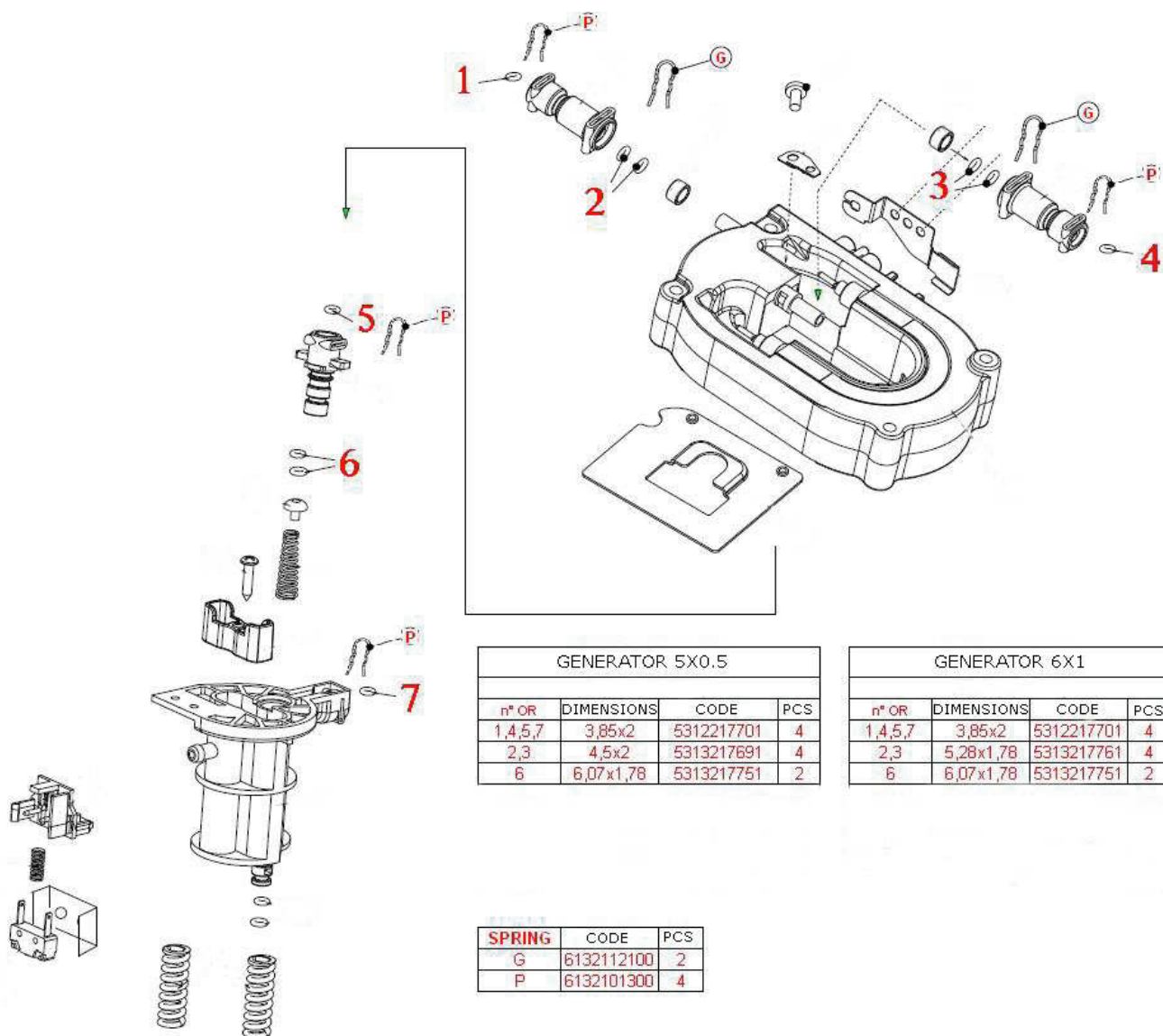
We inform you that , in all Superatuomatic Coffee Makers, the boiler has been improved, introducing a new set of o-ring .

*From now on, all boilers as spares, will be assembled only with the new o-rings listed below. In order for you to update any remaining stock, you can order the Kit with code:*

**SER1025 Kit Termoblock 5x0,5**

**SER1026 Kit Termoblock 6x1**

composed by the following:



| GENERATOR 5X0.5 |            |            |     |
|-----------------|------------|------------|-----|
| n° OR           | DIMENSIONS | CODE       | PCS |
| 1,4,5,7         | 3,85x2     | 5312217701 | 4   |
| 2,3             | 4,5x2      | 5313217691 | 4   |
| 6               | 6,07x1,78  | 5313217751 | 2   |

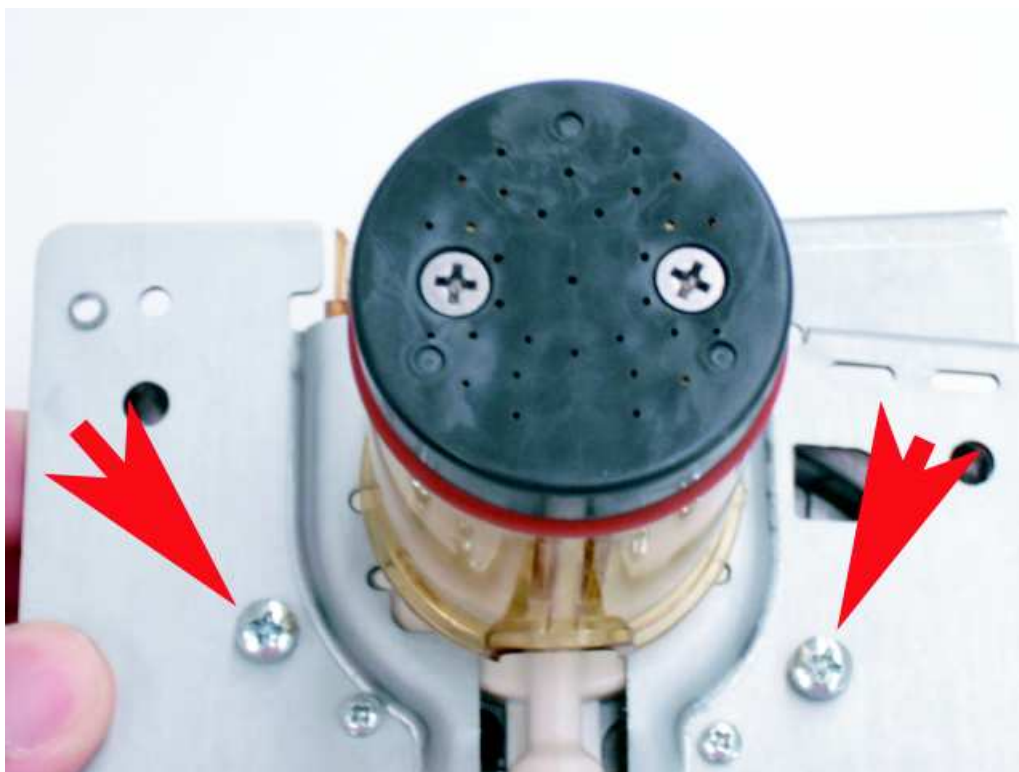
| GENERATOR 6X1 |            |            |     |
|---------------|------------|------------|-----|
| n° OR         | DIMENSIONS | CODE       | PCS |
| 1,4,5,7       | 3,85x2     | 5312217701 | 4   |
| 2,3           | 5,28x1,78  | 5313217761 | 4   |
| 6             | 6,07x1,78  | 5313217751 | 2   |

| SPRING | CODE       | PCS |
|--------|------------|-----|
| G      | 6132112100 | 2   |
| P      | 6132101300 | 4   |

Please note that to replace the o-ring from **1-5 and 7** is enough to disconnect the tube and reconnect it afterwards. Pay particular attention when replacing the **2 o-rings 6** following the annexed procedure.

In the following pages you will see how to disassemble the lower part of thermoblock in order to replace o-ring nr. 6.

1. Unscrew the 2 indicated screws.



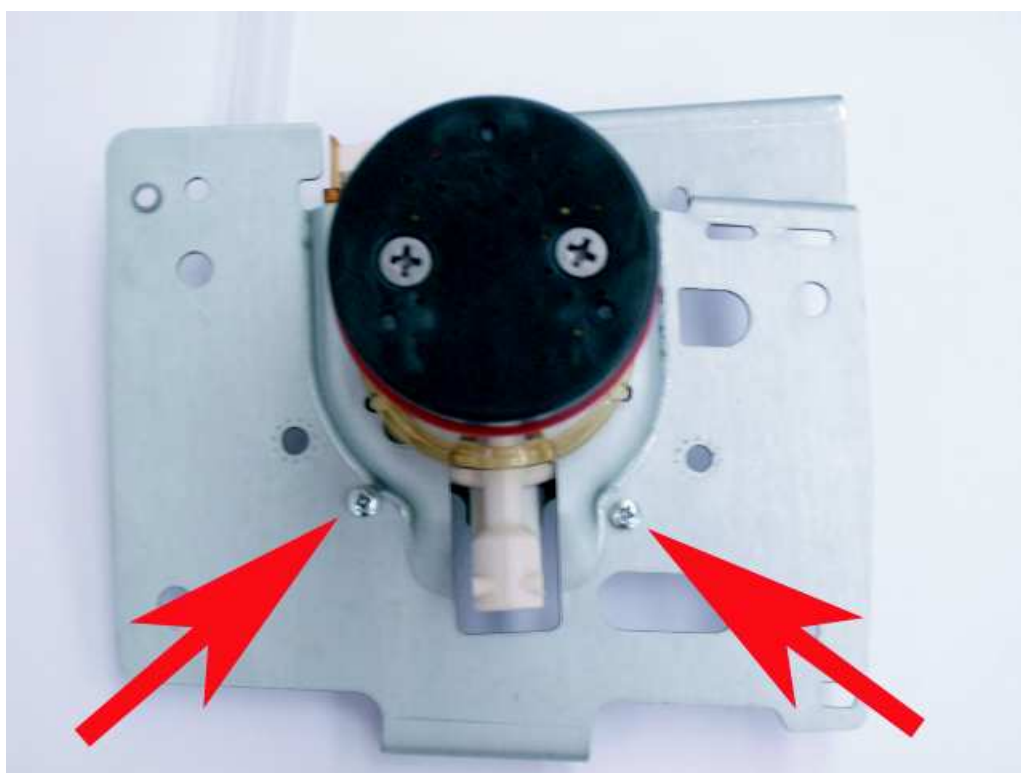
Pic. 1

As you can see now the boiler is separated from the valve assembly.  
Take the valve assembly (underneath)



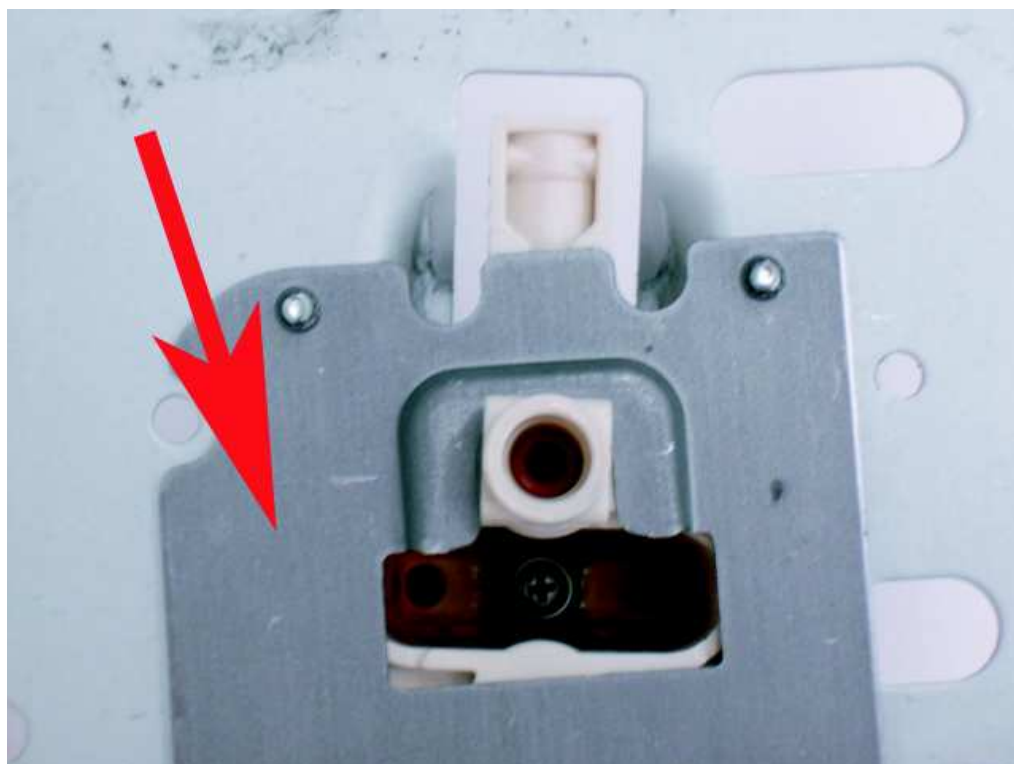
Pic. 2

2. Now, unscrew the two indicated screws.



Pic. 3

3. Slide the metal plate outwards to free the plastic connection.



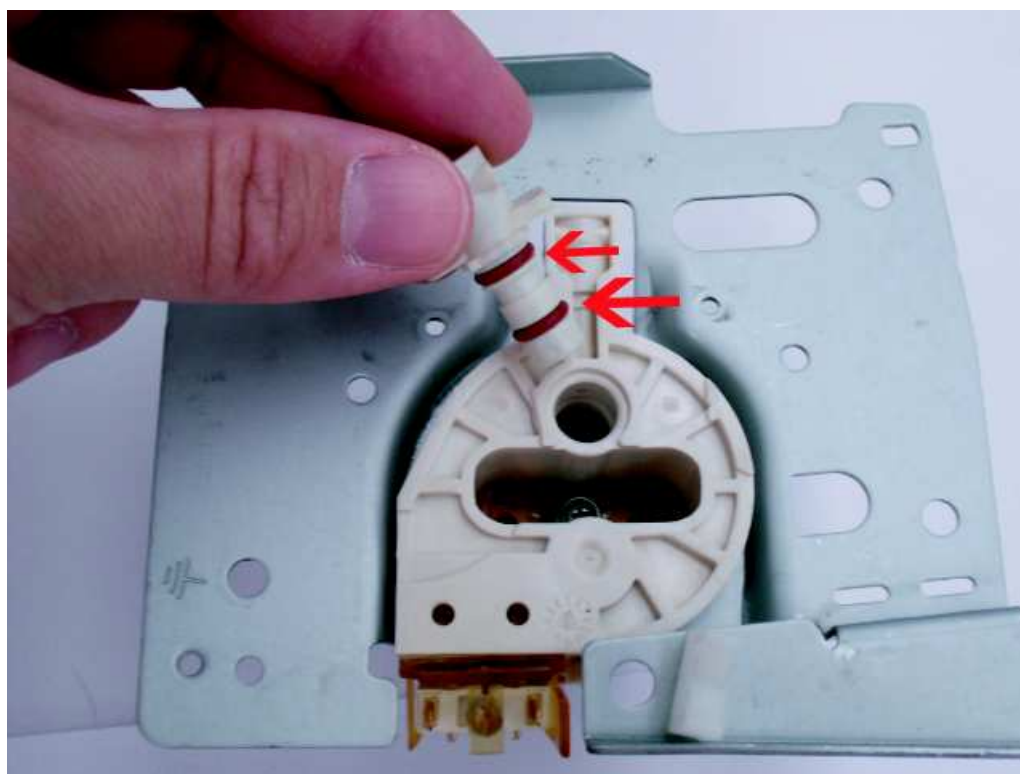
Pic. 4

4. Pay attention to the microswitch and how it is fixed.



Pic. 4

5. Take off the connector. Arrows indicate the 2 o-rings to replace.



Pic. 5

Reassembly the parts.