Code	Description
	21 = ACS OVERLOAD Relay is energised when ACS 400 overload alarm or fault exists. 22 = UNDERVOLTAGE Relay is energised when undervoltage alarm or fault exists. 23 = AI1 LOSS Relay is energised when AI1 signal is lost. 24 = AI2 LOSS Relays energised when AI2 signal is lost. 25 = MOT OVR TEMP Relay is energised when motor overtemperature alarm or fault exists. 26 = STALL Relay is energised when stall alarm or fault exists. 27 = UNDERLOAD Relay is energised when underload alarm or fault exists. 28 = PID SLEEP Relay is energised when PID sleep function is active. 29 = PFC Relay output is reserved for PFC control (Pump-Fan Control). This option should be selected only when PFC control macro is used. 30 = AUTOCHANGE Relay is energised when PFC autochange operation is performed. This option should be selected only when PFC control macro is used. 31 = STARTED Relay is energised when drive receives start command (even if Run Enable signal is not present). Relay is de-energised when stop command is received or fault occurs.
1402	**RELAY OUTPUT 2** Relay output 2 content. Refer to parameter 1401 RELAY OUTPUT 1.
1403	**RO 1 ON DELAY** Switch-on delay for relay 1.
1404	**RO 1 OFF DELAY** Switch-off delay for relay 1
1405	**RO 2 ON DELAY** Switch-on delay for relay 2.
1406	**RO 2 OFF DELAY** Switch-off delay for relay 2.

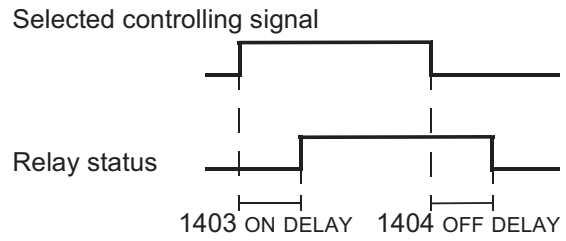

Figure 40